

# UNITED STATES DEPARTMENT OF COMMERCE Patent and Trademark Office Address: COMMISSIONER OF PATENTS AND TRADEMARKS Washington, D.C. 20231

SERIAL NUMBER   FILING DATE   FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.
08/424.223 04/19/95 HUMMEL	<u>-</u>
	J 10-142C3
C5M1/0818	LIGIL EXAMINER
JAMES G WATTERSON WATTS HOFFMANN FISHER & HEINKE CO	ART UNIT PAPER NUMBER
100 ERIEVIEW PLAZA SUITE 2850	18
CLEVELAND OH 44114-1824	3503
This is a communication from the examiner in charge of your application.	DATE MAILED: 08/18/95
COMMISSIONER OF PATENTS AND TRADEMARKS	
This application has been examined Responsive to communication filed on	
A shortened statutory period for response to this action is set to expire month(s), Failure to respond within the period for response will cause the application to become abandon	days from the date of this letter. ned. 35 U.S.C. 133
Part I THE FOLLOWING ATTACHMENT(S) ARE PART OF THIS ACTION:	
1. Notice of References Cited by Examiner, PTO-892.	ce of Draftsman's Patent Drawing Review, PTO-948.
3. Notice of Art Cited by Applicant, PTO-1449. 4. Notice of Information on How to Effect Drawing Changes, PTO-1474. 5.	ce of Informal Patent Application, PTO-152.
Part II SUMMARY OF ACTION	
1 May 1-21	
	are pending in the application.
Of the above, claims 4, 7-10,13,14,19-24 and 27-34	
2. Claims	have been cancelled.
3. Claims	
4. \(\int \text{ Claims} \frac{1-3.5, \(\ell_{e}, 11, 12, 15-18, 25, 26, 35 \) and 36	are rejected.
5. Claims	are objected to.
6. Claimsarc	subject to restriction or election requirement.
7. X This application has been filed with informal drawings under 37 C.F.R. 1.85 which are a	acceptable for examination purposes.
8.  Formal drawings are required in response to this Office action.	, , , , , , , ,
9. ☐ The corrected or substitute drawings have been received on are ☐ acceptable; ☐ not acceptable (see explanation or Notice of Draftsman's Patent	. Under 37 C.F.R. 1.84 these drawings
10. The proposed additional or substitute sheet(s) of drawings, filed on	
11. The proposed drawing correction, filed has been approve	d: 🗆 disapproved (see evaloration)
12. Acknowledgement is made of the claim for priority under 35 U.S.C. 119. The certified c	anutas Et
<ol> <li>Since this application apppears to be in condition for allowance except for formal matters accordance with the practice under Ex parte Quayle, 1935 C.D. 11; 453 O.G. 213.</li> </ol>	
14. Other	

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#### Election/Restriction

Because this application is a continuation FWC application and there has been no indication by the applicant of a desire to prosecute the nonelected subject matter withdrawn in the parent application, the election of species in the parent application has been carried over into the present continuation application.

Claims 4, 7-10, 13, 14, 19-24 and 27-34 withdrawn from further consideration by the examiner, 37 C.F.R. § 1.142(b) as being drawn to a nonelected species. Election was made without traverse in Paper No. 4. Note that the species illustrated in figure 1 and described on page 9, line 25 to page 11, line 17 do not describe the use of a yarn having a tenacity greater than 10 grams per denier for one of the first and second wrappings.

Note that claims 7-10 are drawn to a separate nonelected and non-illustrated figure in which one of the wrapping layers is formed of a synthetic fiber having a tenacity greater than 10 or 20 grams per denier. Dependent claims will be allowed together with the allowance of a parent generic claim. For example, if claim 1 were allowed claims 7-10 would also be allowed because they depend upon an allowable generic claim.

#### Claim Rejections - 35 USC § 112

Claims 7-10 are rejected under 35 U.S.C. § 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which

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applicant regards as the invention. Claims are not readable on the elected species illustrated in figure 1 and described on page 9, line 25 to page 11, line 17. This elected embodiment does not disclose a layer being formed of a synthetic material having a tenacity greater than 10 or 20 grams per denier.

#### Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. § 103 which forms the basis for all obviousness rejections set forth in this Office action:

A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Subject matter developed by another person, which qualifies as prior art only under subsection (f) or (g) of section 102 of this title, shall not preclude patentability under this section where the subject matter and the claimed invention were, at the time the invention was made, owned by the same person or subject to an obligation of assignment to the same person.

Claims 1-3, 5, 6, 11, 12, 15-18, 25, 26, 35 and 36 are rejected under 35 U.S.C. § 103 as being unpatentable over Bettcher ('251) in view of Robins et al. Bettcher ('251) discloses a cut resistant yarn as that claimed by the applicant with the exception of disclosing the use of Kevlar for the core fiber component and the first wrapping layer. Robins et al disclose a cut resistant yarn utilizing either Kevlar or Vectran liquid crystal

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polymer fiber. It would have been obvious to one of ordinary skill in the art to exchange the Kevlar in both the core and the first layer in Bettcher ('251) for Vectran liquid crystal polymer fiber in view of Robins et al so that the yarn produced will have a greater cut or abrasion resistance as well as other property improvements such as flexibility and suppleness thereby providing a higher quality glove therefrom. Note that the liquid crystal polymer disclosed in Robins et al would inherently possess the property of a tenacity which is no more than 10 grams per denier. If however, the liquid crystal such as Vectran does not inherently possess the property of having a tenacity of no greater than 10 grams per denier, it would have been obvious to utilize the type of Vectran M fiber which does have this property as a matter of engineering choice of materials having known properties depending upon the cost and properties desired in the final product produced from the yarn since Vectran M is less expensive than Vectran HS.

## Response to Amendment

Applicant's arguments and declaration filed April 19, 1995 have been fully considered but they are not deemed to be persuasive. It is unclear from the declaration how exactly the yarns which were tested were constructed. Were the core strands parallel and what were the twists per inch and in which direction were the covering layers wrapped about the core? How were the yarn average slash weights mathematically "adjusted up to 1000 denier"? Why were yarns having such different component deniers

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tested and then the results attempted to be some how extrapolated mathematically? Why not merely test multiple yarns representing examples of the present elected species and compare these results against identical tests performed on yarns formed identically as those against which they are compared against with the exception of exchanging Vectran HS in one sample and Kevlar in the other with the same deniers, construction, twist directions and twists per inch? Were the fabrics which were tested constructed identically for each of the samples tested? If the yarns tested had different deniers, was the knit tighter than the comparison fabrics formed of the thicker yarns against which applicant tested them? Because of these unknowns and because yarns of such different constituent and total deniers were different the results of the declaration under 37 CFR 1.132 is insufficient to overcome the above rejection advanced against the claims. Bettcher ('251) discloses a cut resistant yarn as that claimed by the applicant with the exception of disclosing the use of Kevlar for the core fiber component and the first wrapping layer rather than Vectran M. Robbins et al disclose a cut resistant yarn utilizing either Kevlar or Vectran liquid crystal polymer fibers therein. Thereby teaching the interchangeability of Vectran liquid crystal fibers for Kevlar fibers in cut resistant yarns. It would have been obvious to one of ordinary skill in the art to exchange the Kevlar in both the core and the first layer in Bettcher ('251) for Vectran liquid crystal polymer fiber in view of Robins et al so that the yarn produced will have a greater cut or abrasion resistance as

well as other property improvements such as flexibility and suppleness thereby providing

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a higher quality glove therefrom. Note that the liquid crystal polymer disclosed in Robins et al would inherently possess the property of a tenacity which is no more than 10 grams per denier. If however, the liquid crystal such as Vectran does not inherently possess the property of having a tenacity of no greater than 10 grams per denier, it would have been obvious to utilize the type of Vectran M fiber which does have this property as a matter of engineering choice of materials having known properties depending upon the cost and properties desired in the final product produced from the yarn since Vectran M is less expensive than Vectran HS. It would have been obvious to exchange Vectran fibers for the Kevlar fibers of Bettcher in view of Robins et al and when one skilled in the art were to look replace the Kevlar strands with Vectran fibers and found there were a choice between either Vectran M and Vectran HS available to utilize as the replacement, it would have been obvious to test both fibers and also to choose Vectran M which has a C-slightly-less cut resistance and a vastly lower price thereby imparting sufficient cut resistance to the finished yarn and glove while maintaining low production costs. Therefore, if a tougher and more cut resistant product is desired then it would have been obvious to for the yarn of higher tenacity materials, and if less strength is necessary and a softer more comfortable product is desired then it would have been well within the skill of one of ordinary skill in the art to form the yarn of materials having a lesser tenacity and a softer hand. The materials chosen would be dependent upon the desired cost and end properties necessary and desired in the final product formed from the product yarn.

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### Conclusion

This is a continuation of applicant's earlier application S.N. 07/968,209. All claims are drawn to the same invention claimed in the earlier application and could have been finally rejected on the grounds or art of record in the next Office action if they had been entered in the earlier application. Accordingly, **THIS ACTION IS MADE FINAL** even though it is a first action in this case. See M.P.E.P. § 706.07(b). Applicant is reminded of the extension of time policy as set forth in 37 C.F.R. § 1.136(a).

A SHORTENED STATUTORY PERIOD FOR RESPONSE TO THIS FINAL ACTION IS SET TO EXPIRE THREE MONTHS FROM THE DATE OF THIS ACTION. IN THE EVENT A FIRST RESPONSE IS FILED WITHIN TWO MONTHS OF THE MAILING DATE OF THIS FINAL ACTION AND THE ADVISORY ACTION IS NOT MAILED UNTIL AFTER THE END OF THE THREE-MONTH SHORTENED STATUTORY PERIOD, THEN THE SHORTENED STATUTORY PERIOD WILL EXPIRE ON THE DATE THE ADVISORY ACTION IS MAILED, AND ANY EXTENSION FEE PURSUANT TO 37 C.F.R. § 1.136(a) WILL BE CALCULATED FROM THE MAILING DATE OF THE ADVISORY ACTION. IN NO EVENT WILL THE STATUTORY PERIOD FOR RESPONSE EXPIRE LATER THAN SIX MONTHS FROM THE DATE OF THIS FINAL ACTION.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Joseph J. Hail III whose telephone number is (703) 308-2687.

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Any inquiry of a general nature or relating to the status of this application should be directed to the Group receptionist whose telephone number is (703) 308-2168.

JOSEPH J. HAIL III PRIMARY EXAMINER ART UNIT 3503

jjh August 16, 1995